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Item ID:	D3572-3	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Guide				Stop	*NS2*
Start Date:	4/3/2017	Start Qty: 12.00	*12*	Cust Item ID:		
Required Date:	4/10/2017	Req'd Qty: 12.00	*12*	Customer:		
Reference:	SCHEDULED					
Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____		Stop	*NR2*

[illegible]

Work Order ID 158806

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Item ID: D3572-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Guide
Start Date: 4/3/2017 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 4/10/2017 Req'd Qty: 12.00 ***12*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.24		17-04-04		28	0		DAS 08 9-89
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION: WA002	0.00 0.12				28			DAS 41 9-89 APR 11 2017
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 1.20						17/4/16	

DAS
21
9-89 APR 05 2017

Picklist Print

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Work Order ID: 158806

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Parent Item: D3572-3

D3572-3

Parent Item Name: Guide

Start Date: 4/3/2017

Required Date: 4/10/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-02-07 JLM
IPP rev B rev.B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.750X01.50 0		Purchased	No			100	f	9.5270	0.04	0.48024			

M6061T6B0 750X01 500

6061-T6 Bar .750 X 1.50

Location	Loc Qty	Loc Code
MAT	8.527	
134284	0.52	
m134984	0.7	
m135247	0.697	
m135780	6.61	
MAT003	1	
m137043	1	

DAS
14
9-89

17/04/01

1.36 PI

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

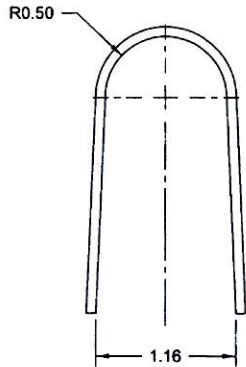
WITHOUT NOTICE

WORK ORDER

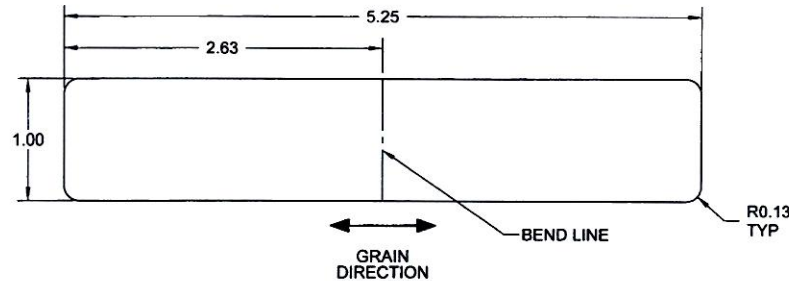
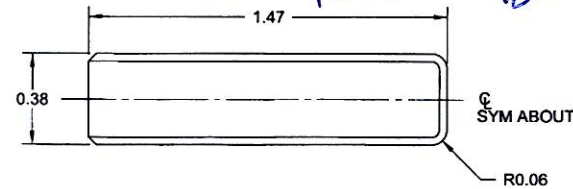
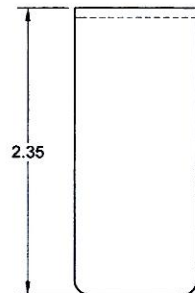
NO.

158806

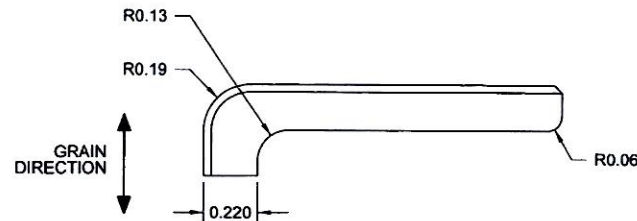
07/03/31



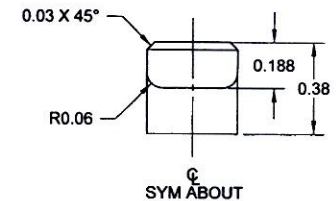
D3572-5 BRACKET
(MAKE FROM D3572-5F)



D3572-5F FLAT PATTERN



D3572-3 GUIDE



RELEASED

D3572-3 NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T651/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

D3572-5 NOTES:

- 1) MATERIAL: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M60601T6S.080
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3572	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		GUIDE ASSEMBLY	NTS
DATE	09.04.17	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

